



DESIGNATOR	ANSI SIZE	D	M MAX	S MAX
FNX16b	5/8-11 [M16x2]	5/8 [16]	39/64 [17.1]	1-1/16 [27.0]
FNX20b	3/4-10 [M20x2.5]	3/4 [20]	47/64 [20.7]	1-1/4 [34.0]
FNX22b	7/8-9 [M22x2.5]	7/8 [22]	55/64 [23.6]	1-7/16 [36.0]
FNX24b	1-8 [M24x3]	1 [24]	63/64 [24.2]	1-5/8 [41.0]
FNX27b	1-1/8-7 [M27x3]	1-1/8 [27]	1-7/64 [27.6]	1-13/16 [46.0]
FNX30b	1-1/4-7 [M30x3.5]	1-1/4 [30]	1-7/32 [30.7]	2 [50.0]
FNX36b	1-3/8-6 [M36x4]	1-3/8 [36]	1-11/32 [36.6]	2-3/16 [60.0]

## HIGH-STRENGTH STRUCTURAL HEX NUTS

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### **SPECIFICATIONS**

The dimensions and tolerances of high-strength structural nuts shall conform to ANSI B18.2.2 [ANSI B18.2.4.6M Style 1] for heavy hex nuts. Threads shall conform to ANSI B1.1 Class 2B [ANSI B1.13M Class 6h]. Zinc-coated nuts shall conform to the requirements of AASHTO M 291 (ASTM A 563) Grade DH [AASHTO M 291M (ASTM A 563M) Class 10S] and shall bear the identification mark “DH” [“10S”]. Corrosion-resistant nuts shall conform to the requirements of AASHTO M 291 (ASTM A 563) Grade C3 [AASHTO M 291M (ASTM A 563M) Class 8S3] and shall be marked with three circumferential marks and “3” [“8S3” only for metric nuts].

Zinc-coated nuts shall be treated according to either AASHTO M 232 (ASTM A 153/A 153M) for Class C or AASHTO M 298 (ASTM B 695) for Class 50.

Dimensional tolerances not shown or implied are intended to be those consistent with the proper functioning of the part, including its appearance and accepted manufacturing practices.

### **INTENDED USE**

High-strength nuts are used in a variety of hardware applications.

## **HIGH-STRENGTH STRUCTURAL HEX NUT**

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