



1200 New Jersey Avenue, SE.
Washington, DC 20590

March 19, 2009

In Reply Refer To: HSSD/B-141D

Mr. Brian Smith
Trinity Highway Products, LLC
P.O. Box 568887
Dallas, TX 75356-8887

Dear Mr. Smith:

This letter is in response to your request for the Federal Highway Administration (FHWA) acceptance of modifications to your CASS cable barrier roadside safety system for use on the National Highway System (NHS).

Name of system:	Trinity's CASS 3-Cable Barrier
Variations:	Test Level 4 on 1:6 slopes or flatter, 3 Cables Test Level 3 on 1:4 slopes, 4 Cables Test Level 4 on 1:6 slopes or flatter, 4 Cables
Type of system:	Three or four cable barrier system
Test Levels:	NCHRP Report 350 TL-3 and TL-4
Testing conducted by:	Texas Transportation Institute
Date of requests:	October 20 and December 11, 2008

You requested that we find these systems acceptable for use on the NHS under the provisions of National Cooperative Highway Research Program (NCHRP) Report 350 "Recommended Procedures for the Safety Performance Evaluation of Highway Features."

Requirements

Roadside safety systems should meet the guidelines contained in the NCHRP Report 350. The FHWA Memorandum "Identifying Acceptable Highway Safety Features" of July 25, 1997, provides further guidance on crash testing requirements of longitudinal barriers.

Description

The FHWA has accepted the CASS 3-cable system to test level 3 (TL-3) criteria in the following FHWA Acceptance Letters:

B-119 (3m / 8 ft post spacing), dated May 13, 2003
B-119A (5m / 16.5 ft post spacing), dated May 13, 2003
B-119B (2m / 6.5 ft post spacing), dated August 28, 2003



The FHWA acceptance letter B-141C Revised (dated November 14, 2008) found the Trinity CASS 3-cable barrier system acceptable for use on a 1:4 slope per NCHRP Report 350 TL-3 conditions. The 19 mm (3/4-inch) diameter standard cables were set at heights of 445 mm, 745 mm, and 1060 mm (17.5, 29.3, and 41.7 inches) above the ground surface, measured to the center of each cable. Tension of the cables was set at 24.9 kN (5600 pounds force) for the tests.

Your first request is for this TL-3 barrier to be used as a TL-4 barrier on slopes of 1:6 or flatter. This system differs from the previously accepted TL-4 system (see FHWA Acceptance Letter B-157 dated April 23, 2007) only in the heights of the cables and how the bottom cable is attached to the post. As the proposed spread of the three cables is wider than the previously accepted system we concur that these changes should have no adverse affect on the crashworthiness of the barrier system.

Your second request is to add a fourth cable (between the top and middle cables) to the TL-3 barrier accepted in B-141C. Because the addition of the fourth cable at a height of 949 mm (37.375") above the ground surface, measured to the center of the cable is not considered to be detrimental to the performance of the crash tested system, and is indeed likely to increase the capacity and improve the performance, the CASS system described in Letter B-141C with the added cable is acceptable. It is understood that the added cable will have its own anchorage just like the other cables.

Your third request is to add a fourth cable (between the top and middle cables) to the TL-4 barrier on 1:6 or flatter slopes discussed above. Because the addition of the fourth cable at a height of 949 mm (37.375") above the ground surface, measured to the center of the cable is not considered to be detrimental to the performance of the crash tested system, and is indeed likely to increase the capacity and improve the performance, this CASS system with the added cable is acceptable. It is understood that the added cable will have its own anchorage just like the other cables.

Finally you requested that these CASS Systems be acceptable with post spacings from 2.0 m (6.5 feet) to 5.0 m (16.5 feet) and with the same range of post embedment types (direct driven, set in driven tube, set in tube sleeve in concrete foundation). These variations have been shown to be crashworthy in earlier testing and will be acceptable for these systems. The end terminal acceptance for these systems was included in acceptance letter B-157, dated April 23, 2007.

CASS System Variations

Date	FHWA Letter	CASS System Description		Cable Heights inches	Drawing
November 17, 2005	B-141	3-Cable	TL-4 on 1V:6H Slopes	20.9", 30.5", 38.1	SS-740
April 23, 2007	B-157	4-Cable	TL-4 on 1V:6H Slopes	20.9", 26.2", 30.5", 38.1"	SS-740-740-4
November 14, 2008	B-141C (Revised)	3-Cable	TL-3 on 1V:4H Slopes	17.5", 29.5", 41.7"	SS-730-4:1-3C
This letter	B-141D	3-Cable	TL-4 on 1V:6H Slopes	17.5", 29.5", 41.7"	SS-730-4:1-3C
This letter	B-141D	4-Cable	TL3 on 1V:4H Slopes	17.5", 29.5", 37.4", 41.7"	SS-730-4:1-4C
			TL4 on 1V:6H Slopes		

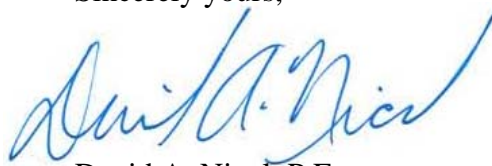
Findings

The 3- and 4-cable barrier systems described above are acceptable for use on the designated or flatter slopes under NCHRP Report 350 TL-3 or 4 conditions as noted. The systems are detailed in the enclosed drawings and are acceptable for use on the NHS when such use is acceptable to a highway agency.

Please note the following standard provisions that apply to FHWA letters of acceptance:

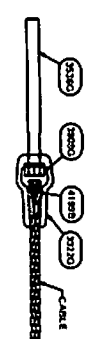
- This acceptance is limited to the crashworthiness characteristics of the systems and does not cover their structural features, nor conformity with the Manual on Uniform Traffic Control Devices.
- Any changes that may adversely influence the crashworthiness of the system will require a new acceptance letter.
- Should the FHWA discover that the qualification testing was flawed, that in-service performance reveals unacceptable safety problems, or that the system being marketed is significantly different from the version that was crash tested, we reserve the right to modify or revoke our acceptance.
- You will be expected to supply potential users with sufficient information on design and installation requirements to ensure proper performance.
- You will be expected to certify to potential users that the hardware furnished has essentially the same chemistry, mechanical properties, and geometry as that submitted for acceptance, and that it will meet the crashworthiness requirements of the FHWA and the NCHRP Report 350.
- To prevent misunderstanding by others, this letter of acceptance is designated as number B-141D and shall not be reproduced except in full. This letter and the test documentation upon which it is based are public information. All such letters and documentation may be reviewed at our office upon request.
- The CASS barriers are patented products and considered proprietary. If proprietary systems are specified by a highway agency for use on Federal-aid projects, except exempt, non-NHS projects, (a) they must be supplied through competitive bidding with equally suitable unpatented items; (b) the highway agency must certify that they are essential for synchronization with the existing highway facilities or that no equally suitable alternative exists; or (c) they must be used for research or for a distinctive type of construction on relatively short sections of road for experimental purposes. Our regulations concerning proprietary products are contained in Title 23, Code of Federal Regulations, Section 635.411.
- This acceptance letter shall not be construed as authorization or consent by the FHWA to use, manufacture, or sell any patented system for which the applicant is not the patent holder. The acceptance letter is limited to the crashworthiness characteristics of the candidate system, and the FHWA is neither prepared nor required to become involved in issues concerning patent law. Patent issues, if any, are to be resolved by the applicant.

Sincerely yours,



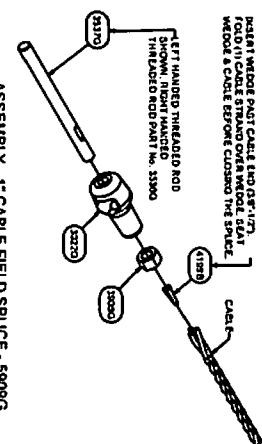
David A. Nicol, P.E.
 Director, Office of Safety Design
 Office of Safety

Enclosures



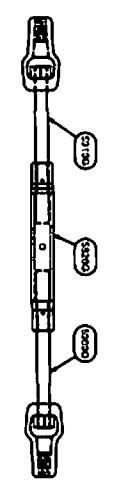
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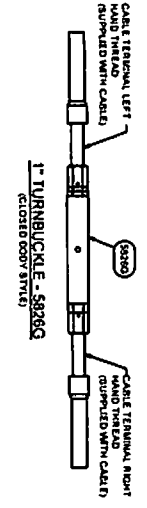
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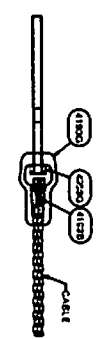
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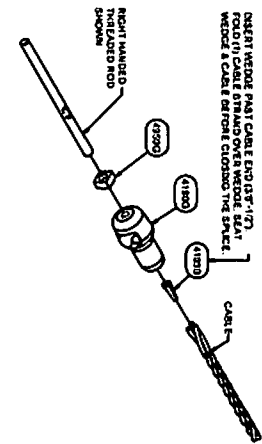
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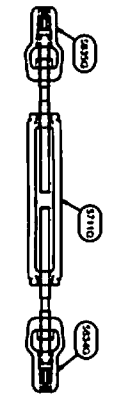
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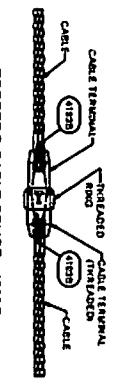
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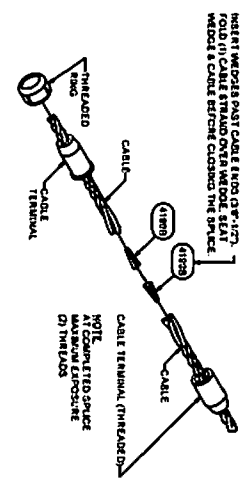
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TORPEDO CABLE SPLICE - 4089G

QTY	PART No.	TITLE	U.S. / CAN.
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ASSEMBLY Y - TORPEDO CABLE SPLICE 4089G

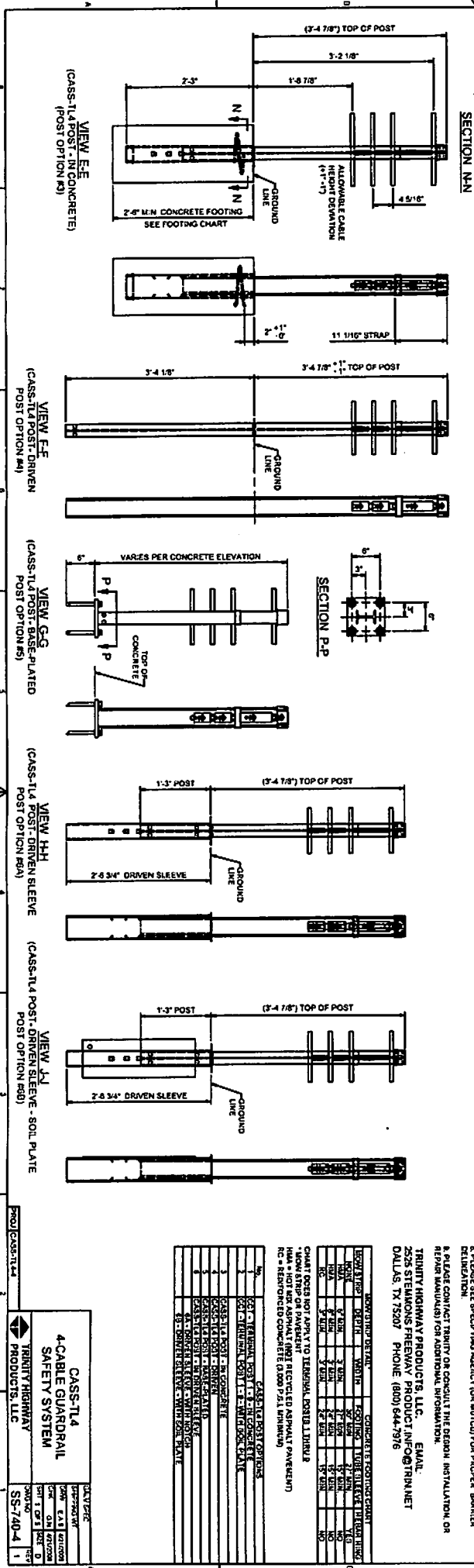
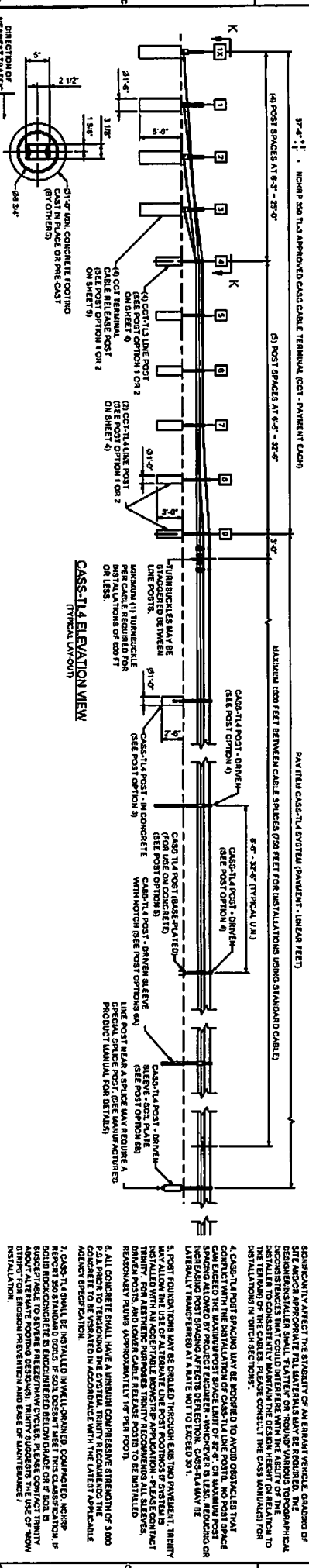
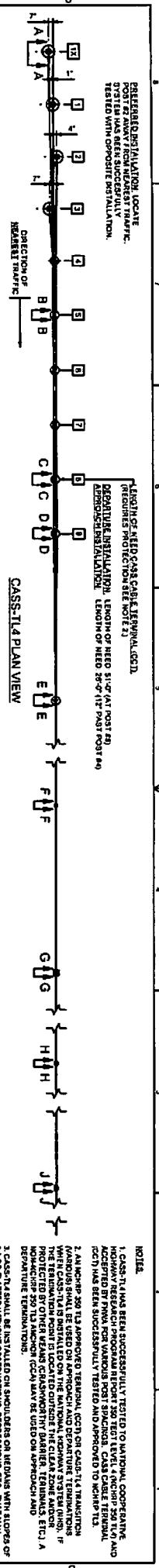
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CABLE TEMPERATURE & TENSION CHART (NEAREST 100 LB)	1\"/>
TEMPERATURE	1\"/>
TENSION	1\"/>
STRETCH	1\"/>
ELONGATION	1\"/>
SAFETY FACTOR	1\"/>

- NOTE:**
- TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 1:1\"/>
 - WHEN CUTTING CABLE LENGTHS IN THE FIELD FROM CABLE REELS, IT MUST BE FEASIBLE TO WIRE A CABLE TORPEDO SPLICE (SHORTER THAN 10\"/>

CASS-TL3 ON (4:1 SLOPE)
3-CABLE GUARDRAIL SAFETY SYSTEM
INDUSTRY HIGHWAY PRODUCTS, LLC

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18
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- NOTES:**
- CASS-TL4 HAS BEEN SUCCESSFULLY TESTED TO NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM REPORT 350 TEST LEVEL 4 (GROUP 350 TL4) AND ACCEPTED BY FHWA. FOR MORE INFORMATION, CONTACT THE NATIONAL CENTER FOR CONSTRUCTION RESEARCH AND DEVELOPMENT AT 3900 UNIVERSITY DRIVE, SUITE 100, FORT WORTH, TEXAS 76107.
 - MINIMUM 1000 FEET BETWEEN CABLE SPACES FOR INSTALLATIONS USING STANDARD CABLE. MAXIMUM 1000 FEET BETWEEN CABLE SPACES FOR INSTALLATIONS USING STAINLESS STEEL CABLE.
 - CASS-TL4 SHALL BE INSTALLED ON SLOPE WITH AN INCLINATION OF 3% OR GREATER WITHOUT OBSTRUCTIONS, DEPRESSIONS, ETC. THE RAILWAY SHALL BE INSTALLED ON THE STABILIZED SIDE OF THE ROADWAY. THE RAILWAY SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IF THE RAILWAY IS INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IT SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS) AND NOT ON A PRIVATE ROADWAY. (SEE SECTION 105 FOR MORE INFORMATION.)
 - CASS-TL4 SHALL BE INSTALLED ON SLOPE WITH AN INCLINATION OF 3% OR GREATER WITHOUT OBSTRUCTIONS, DEPRESSIONS, ETC. THE RAILWAY SHALL BE INSTALLED ON THE STABILIZED SIDE OF THE ROADWAY. THE RAILWAY SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IF THE RAILWAY IS INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IT SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS) AND NOT ON A PRIVATE ROADWAY. (SEE SECTION 105 FOR MORE INFORMATION.)
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 - CASS-TL4 SHALL BE INSTALLED ON SLOPE WITH AN INCLINATION OF 3% OR GREATER WITHOUT OBSTRUCTIONS, DEPRESSIONS, ETC. THE RAILWAY SHALL BE INSTALLED ON THE STABILIZED SIDE OF THE ROADWAY. THE RAILWAY SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IF THE RAILWAY IS INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IT SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS) AND NOT ON A PRIVATE ROADWAY. (SEE SECTION 105 FOR MORE INFORMATION.)
 - CASS-TL4 SHALL BE INSTALLED ON SLOPE WITH AN INCLINATION OF 3% OR GREATER WITHOUT OBSTRUCTIONS, DEPRESSIONS, ETC. THE RAILWAY SHALL BE INSTALLED ON THE STABILIZED SIDE OF THE ROADWAY. THE RAILWAY SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IF THE RAILWAY IS INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IT SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS) AND NOT ON A PRIVATE ROADWAY. (SEE SECTION 105 FOR MORE INFORMATION.)
 - CASS-TL4 SHALL BE INSTALLED ON SLOPE WITH AN INCLINATION OF 3% OR GREATER WITHOUT OBSTRUCTIONS, DEPRESSIONS, ETC. THE RAILWAY SHALL BE INSTALLED ON THE STABILIZED SIDE OF THE ROADWAY. THE RAILWAY SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IF THE RAILWAY IS INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IT SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS) AND NOT ON A PRIVATE ROADWAY. (SEE SECTION 105 FOR MORE INFORMATION.)
 - CASS-TL4 SHALL BE INSTALLED ON SLOPE WITH AN INCLINATION OF 3% OR GREATER WITHOUT OBSTRUCTIONS, DEPRESSIONS, ETC. THE RAILWAY SHALL BE INSTALLED ON THE STABILIZED SIDE OF THE ROADWAY. THE RAILWAY SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IF THE RAILWAY IS INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS), IT SHALL BE INSTALLED ON THE NATIONAL HIGHWAY SYSTEM (NHS) AND NOT ON A PRIVATE ROADWAY. (SEE SECTION 105 FOR MORE INFORMATION.)

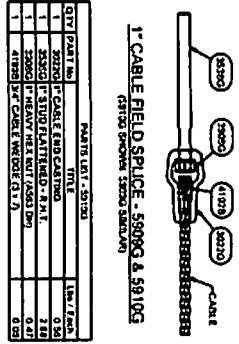
TRINITY HIGHWAY PRODUCTS, LLC. EMAIL: SALES@TRINITYHIGHWAYPRODUCTS.COM
 2525 STEINBOCK FREEDOM PRODUCT INCORPORATED
 DALLAS, TX 75207 PHONE: (800) 644-7976

ITEM NO.	DESCRIPTION	QUANTITY	UNIT	REMARKS
1	CASS-TL4 POST - IN CONCRETE	1	EA	
2	CASS-TL4 POST - DRIVEN	1	EA	
3	CASS-TL4 POST - BASE PLATED	1	EA	
4	CASS-TL4 POST - DRIVEN SLEEVE	1	EA	
5	CASS-TL4 POST - SOLE PLATE	1	EA	
6	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
7	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
8	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
9	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
10	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
11	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
12	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
13	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
14	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
15	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
16	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
17	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
18	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
19	CASS-TL4 POST - DRIVE SLEEVE	1	EA	
20	CASS-TL4 POST - DRIVE SLEEVE	1	EA	

CASS-TL4
4-CABLE GUARDRAIL
SAFETY SYSTEM

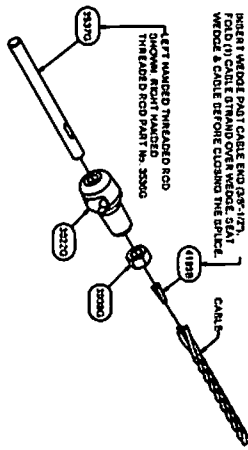
TRINITY HIGHWAY PRODUCTS, LLC

SS-740-4



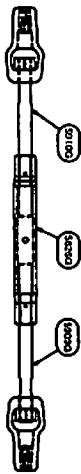
1" CABLE FIELD SPLICE - 59993G & 59106G
 (CLASS DIVISION 59200 SUBDIVISION)

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	59200	1" CABLE END CASTING	EA	2
1	59106	1" STUD PLATED W/HT	EA	2
1	41993	1" CABLE WIRE (31.7)	EA	2
1	41992	1" CABLE WIRE (31.7)	EA	2



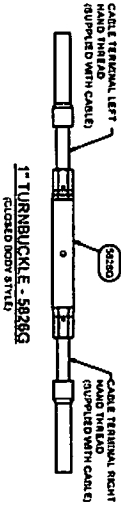
ASSEMBLY - 1" CABLE FIELD SPLICE - 59993G
 (CLASS DIVISION 59100 SUBDIVISION)

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	59200	1" CABLE END CASTING	EA	2
1	59106	1" STUD PLATED W/HT	EA	2
1	39993	1" HEAVY HEX NUT (A593 300)	EA	2
1	41993	1" CABLE WIRE (31.7)	EA	2
1	41992	1" CABLE WIRE (31.7)	EA	2



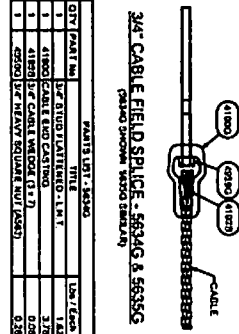
1" CABLE SPLICE - 59339G
 (CLASS DIVISION 59100)

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	59339	1" CABLE END CASTING	EA	2
1	59340	1" STUD ASSEMBLY W/HT	EA	2
1	59106	1" STUD ASSEMBLY W/HT	EA	2



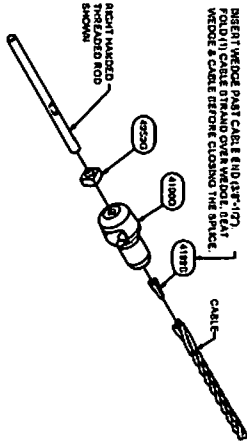
1" TURNBUCKLE - 59298G
 (CLASS DIVISION 59100)

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	59298	1" TURNBUCKLE	EA	2
1	59299	1" CABLE TERMINAL (GROUPED WITH CABLE)	EA	2
1	59297	1" CABLE TERMINAL (GROUPED WITH CABLE)	EA	2



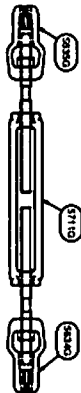
3/4" CABLE FIELD SPLICE - 59346G & 59356G
 (CLASS DIVISION 59200 SUBDIVISION)

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	59200	3/4" STUD PLATED W/HT	EA	2
1	41993	3/4" CABLE WIRE (31.7)	EA	2
1	41992	3/4" CABLE WIRE (31.7)	EA	2



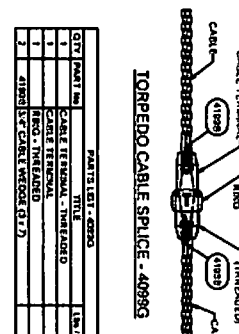
ASSEMBLY - 3/4" CABLE FIELD SPLICE - 59346G
 (CLASS DIVISION 59200 SUBDIVISION)

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	59200	3/4" STUD PLATED W/HT	EA	2
1	41993	3/4" CABLE WIRE (31.7)	EA	2
1	41992	3/4" CABLE WIRE (31.7)	EA	2



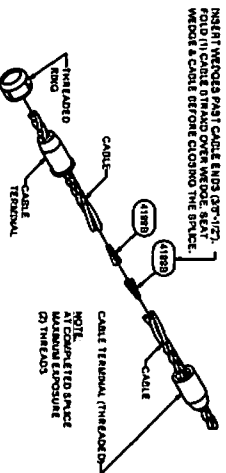
3/4" CABLE SPLICE - 59396G
 (CLASS DIVISION 59100)

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1	59397	3/4" STUD ASSEMBLY W/HT	EA	2
1	59106	3/4" STUD ASSEMBLY W/HT	EA	2



TORPEDO CABLE SPLICE - 40993G

QTY	PART No.	DESCRIPTION	UNIT	QTY
1	40993	CABLE TERMINAL - THREADED	EA	2
1	40994	CABLE TERMINAL - THREADED	EA	2
1	40995	THREADED ROD	EA	2
1	41993	1" CABLE WIRE (31.7)	EA	2



ASSEMBLY - TORPEDO CABLE SPLICE 40993G

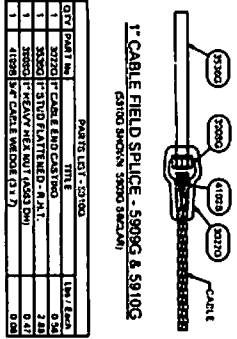
CLASS	TEMPERATURE & TENSION CHART (TENSILE TONNES)	STUD CABLE	PRE-STRESSING
1	100	100	100
2	100	100	100
3	100	100	100
4	100	100	100
5	100	100	100
6	100	100	100
7	100	100	100
8	100	100	100
9	100	100	100
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12	100	100	100
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44	100	100	100
45	100	100	100
46	100	100	100
47	100	100	100
48	100	100	100
49	100	100	100
50	100	100	100

NOTE:
 1. TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 1.127 TENSILE STRENGTH. DO NOT EXCEED THE TENSILE STRENGTH OF THE TURNBUCKLE. THE TURNBUCKLES SHALL BE INSTALLED WITH THE TENSILE STRENGTH OF THE TURNBUCKLE.
 2. WHEN CUTTING CABLE SELECTING IN THE FIELD FROM CABLE ROLLS IT MAY BE NECESSARY TO UNITE A CABLE LEAD IN SUCH THAT THE TENSILE STRENGTH OF THE CABLE LEAD IS NOT LESS THAN 10% OF THE TENSILE STRENGTH OF THE CABLE ROLL.
 3. TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 1.127 TENSILE STRENGTH. DO NOT EXCEED THE TENSILE STRENGTH OF THE TURNBUCKLE. THE TURNBUCKLES SHALL BE INSTALLED WITH THE TENSILE STRENGTH OF THE TURNBUCKLE.

CASS-TL4
 4-CABLE GUARDRAIL
 SAFETY SYSTEM

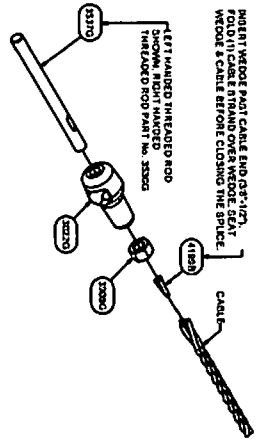
PROBABILITY RISKWAY
 PRODUCTS, LLC

DATE: 05/14/14
 DRAWING NO: SS-740-4



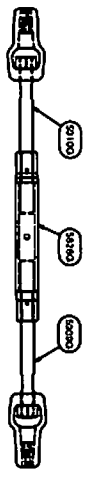
1" CABLE FIELD SPLICE - 59096 & 59106
 PARTS LIST - 59100
 QTY PART No. TITLE Lbs / Ecu

1	35200	1" CABLE END CASTING	0.34
1	35201	1" STUD PLATTENED NUT	2.28
1	35202	1" WEDGE NUT (ASSY)	0.24
1	41800	1/2" CABLE WEDGE (L.F.)	0.24
1	41801	1/2" CABLE WEDGE (R.F.)	0.24
1	41802	1/2" CABLE WEDGE (L.F.)	0.24



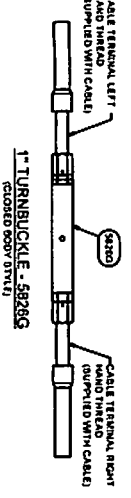
ASSEMBLY - 1" CABLE FIELD SPLICE - 59096
 PARTS LIST - 59090
 QTY PART No. TITLE Lbs / Ecu

1	35200	1" CABLE END CASTING	0.34
1	35201	1" STUD PLATTENED NUT	2.28
1	35202	1" WEDGE NUT (ASSY)	0.24
1	41800	1/2" CABLE WEDGE (L.F.)	0.24
1	41801	1/2" CABLE WEDGE (R.F.)	0.24



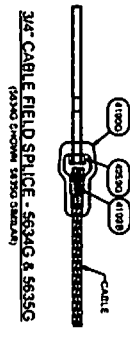
1" CABLE SPLICE - 56336
 PARTS LIST - 56330
 QTY PART No. TITLE Lbs / Ecu

1	35200	1" CABLE END CASTING	0.34
1	35201	1" STUD PLATTENED NUT	2.28
1	35202	1" WEDGE NUT (ASSY)	0.24
1	41800	1/2" CABLE WEDGE (L.F.)	0.24
1	41801	1/2" CABLE WEDGE (R.F.)	0.24



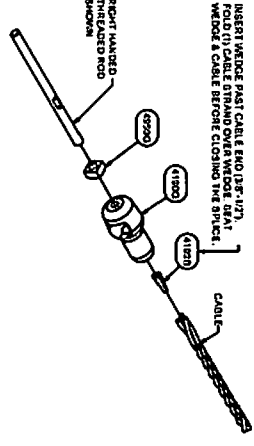
1" TURNBUCKLE - 58280
 PARTS LIST - 58280
 QTY PART No. TITLE Lbs / Ecu

1	58280	1" TURNBUCKLE (CLOSED BODY STYLE)	4.31
1	58281	1" TURNBUCKLE (CLOSED BODY STYLE)	4.31



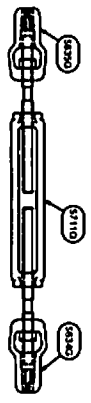
3/4" CABLE FIELD SPLICE - 56346 & 56356
 PARTS LIST - 56340
 QTY PART No. TITLE Lbs / Ecu

1	41800	3/4" STUD PLATTENED NUT	1.80
1	41801	3/4" CABLE WEDGE (L.F.)	0.24
1	41802	3/4" CABLE WEDGE (R.F.)	0.24
1	41803	3/4" WEDGE NUT (ASSY)	0.24
1	41804	3/4" CABLE WEDGE (L.F.)	0.24



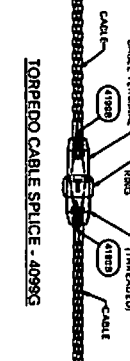
ASSEMBLY - 3/4" CABLE FIELD SPLICE - 56356
 PARTS LIST - 56350
 QTY PART No. TITLE Lbs / Ecu

1	41800	3/4" STUD PLATTENED NUT	1.80
1	41801	3/4" CABLE WEDGE (L.F.)	0.24
1	41802	3/4" CABLE WEDGE (R.F.)	0.24
1	41803	3/4" WEDGE NUT (ASSY)	0.24
1	41804	3/4" CABLE WEDGE (L.F.)	0.24



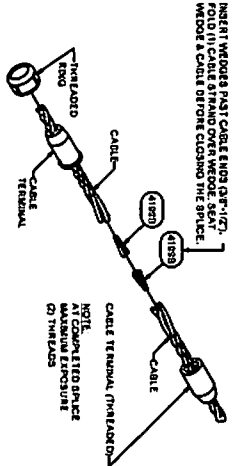
3/4" CABLE SPLICE - 56386
 PARTS LIST - 56380
 QTY PART No. TITLE Lbs / Ecu

1	41800	3/4" STUD PLATTENED NUT	1.80
1	41801	3/4" CABLE WEDGE (L.F.)	0.24
1	41802	3/4" CABLE WEDGE (R.F.)	0.24
1	41803	3/4" WEDGE NUT (ASSY)	0.24
1	41804	3/4" CABLE WEDGE (L.F.)	0.24



TORPEDO CABLE SPLICE - 40996
 PARTS LIST - 40990
 QTY PART No. TITLE Lbs / Ecu

1	41800	CABLE TERMINAL (THREADED)	1.74
1	41801	CABLE TERMINAL (THREADED)	1.50
1	41802	CABLE TERMINAL (THREADED)	1.50
1	41803	1/2" CABLE WEDGE (L.F.)	0.24
1	41804	1/2" CABLE WEDGE (R.F.)	0.24



ASSEMBLY - TORPEDO CABLE SPLICE 40996
 PARTS LIST - 40990
 QTY PART No. TITLE Lbs / Ecu

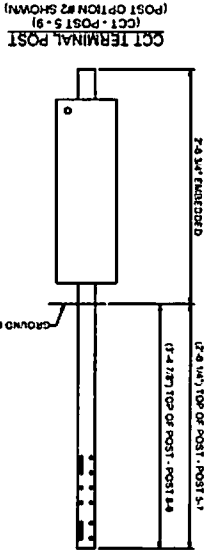
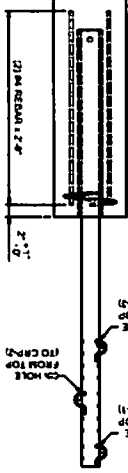
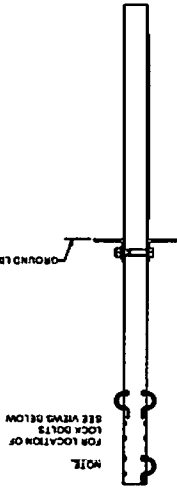
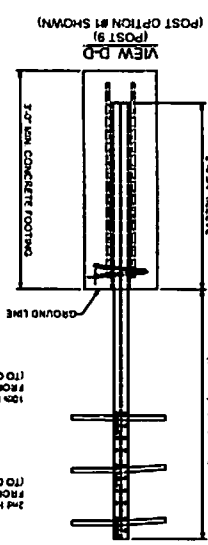
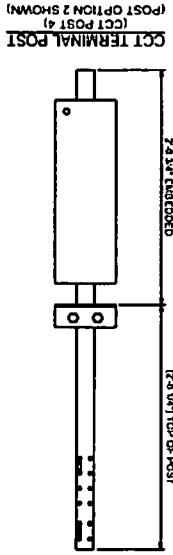
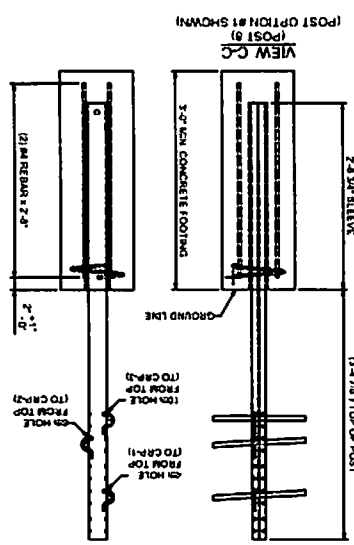
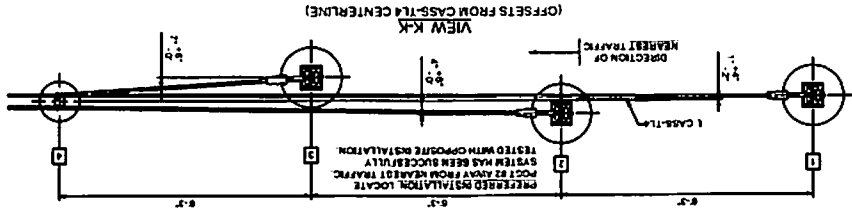
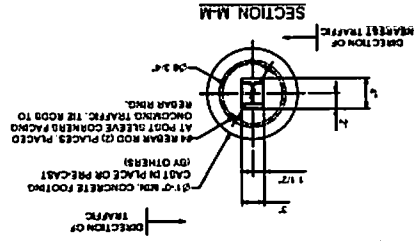
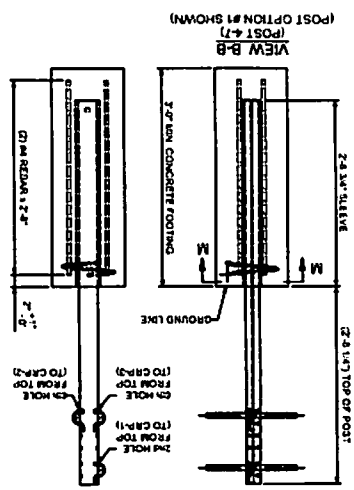
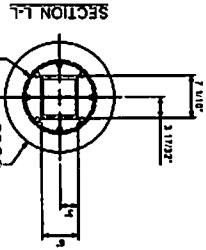
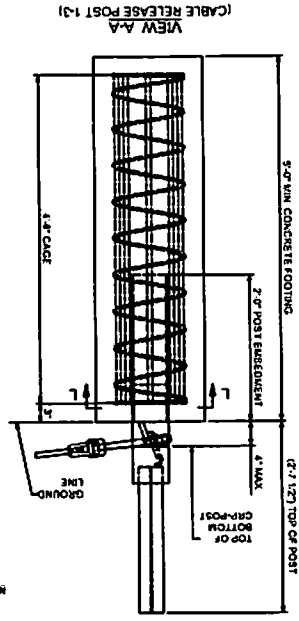
1	41800	CABLE TERMINAL (THREADED)	1.74
1	41801	CABLE TERMINAL (THREADED)	1.50
1	41802	CABLE TERMINAL (THREADED)	1.50
1	41803	1/2" CABLE WEDGE (L.F.)	0.24
1	41804	1/2" CABLE WEDGE (R.F.)	0.24

NOTE:
 1. TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 1 1/2" TRENCH DEPTH. THE TURNBUCKLE SHALL BE INSTALLED WITH THE TENSIONER END OF THE TURNBUCKLE TO THE RIGHT. THE TURNBUCKLE SHALL BE INSTALLED WITH THE TENSIONER END OF THE TURNBUCKLE TO THE RIGHT. THE TURNBUCKLE SHALL BE INSTALLED WITH THE TENSIONER END OF THE TURNBUCKLE TO THE RIGHT.
 2. WHEN CUTTING CABLE LENGTHS IN THE FIELD FROM CABLE ROLLS IT MAY BE NECESSARY TO USE A CABLE TURNBUCKLE TO HOLD THE CABLE IN PLACE UNTIL THE CABLE LENGTH IS CORRECT. THE TURNBUCKLE SHALL BE INSTALLED WITH THE TENSIONER END OF THE TURNBUCKLE TO THE RIGHT. THE TURNBUCKLE SHALL BE INSTALLED WITH THE TENSIONER END OF THE TURNBUCKLE TO THE RIGHT.

CABLE TEMPERATURE & TENSION (DO NOT EXCEED)	1" CABLE	3/4" CABLE	3/8" CABLE
10	2000	1500	1000
20	2000	1500	1000
30	2000	1500	1000
40	2000	1500	1000
50	2000	1500	1000
60	2000	1500	1000
70	2000	1500	1000
80	2000	1500	1000
90	2000	1500	1000
100	2000	1500	1000
110	2000	1500	1000
120	2000	1500	1000
130	2000	1500	1000
140	2000	1500	1000
150	2000	1500	1000
160	2000	1500	1000
170	2000	1500	1000
180	2000	1500	1000
190	2000	1500	1000
200	2000	1500	1000

ALLOWABLE DEVIATION FROM QUART IN TANGENT SECTIONS
 CABLE TENSION READING ARE TYPICALLY HIGHER IN CURVED CABLE SECTIONS

CASS-114
 3-CABLE GUARDRAIL
 SAFETY SYSTEM
 TRINITY HIGHWAY
 PRODUCTS, LLC
 SSC-740 2



NOTE
FOR LOCATION OF
LOCK BOLTS
SEE VIEWS BELOW

REV	DATE	BY	CHKD
0	4/09	0	0
1	08/08	0	0
2	08/08	0	0

CASS-TLA
3-CABLE GUARDRAIL
SAFETY SYSTEM
WHINNY HIGHWAY
PRODUCTS, LLC

PROJ: CASS-TLA

SS-740

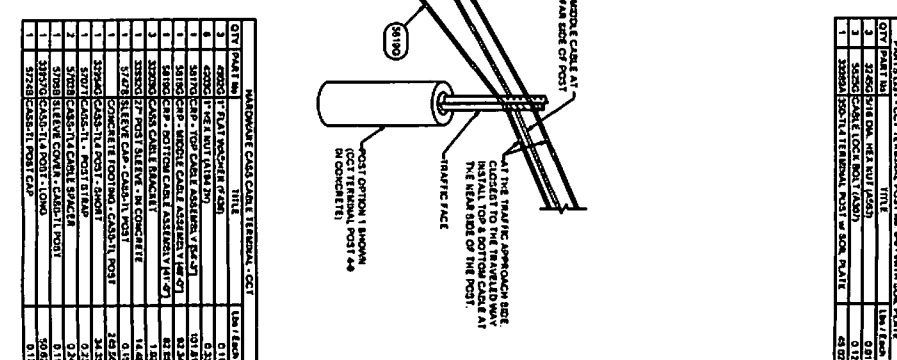
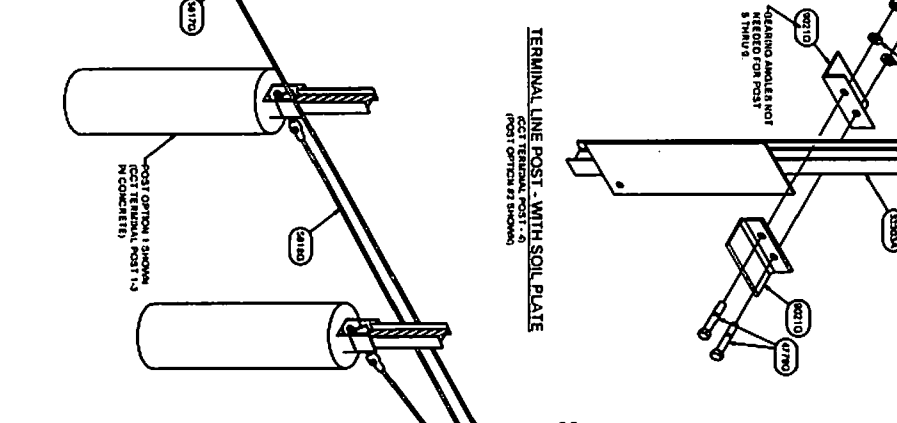
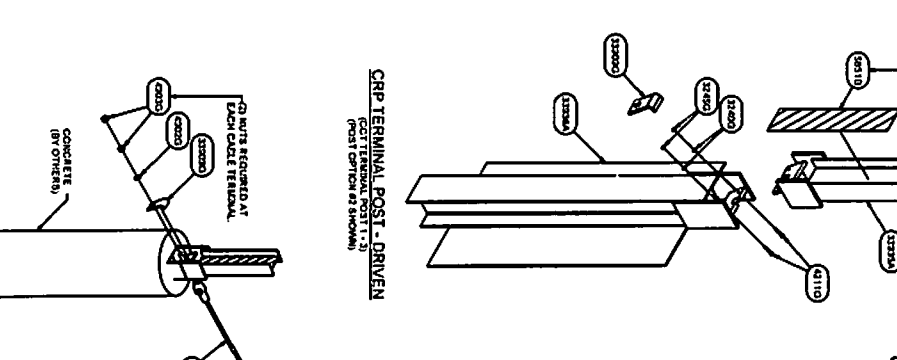
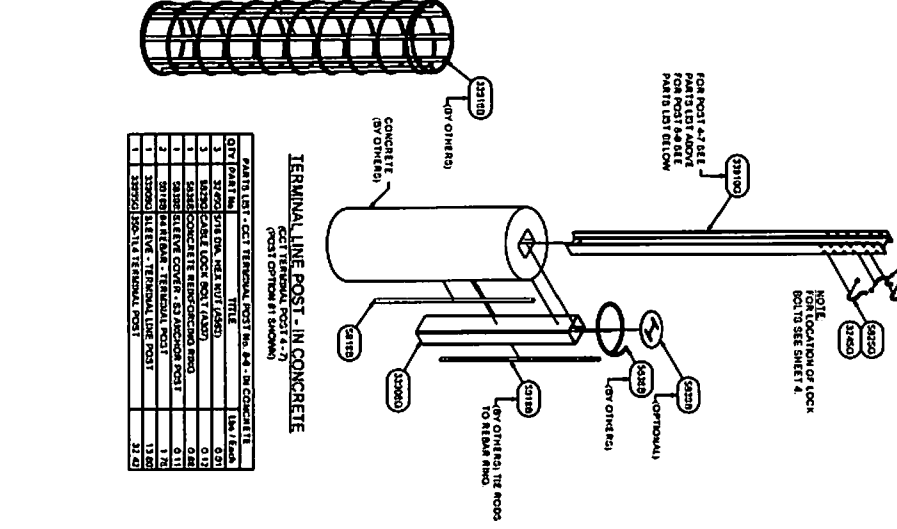
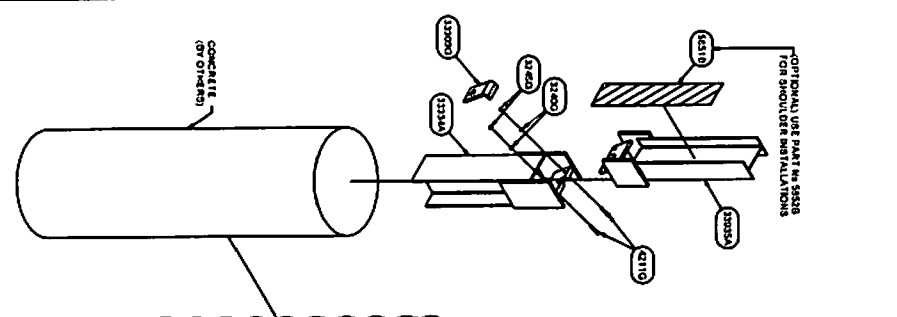
QTY	PART No.	TITLE	1kw./Lbs
1	31000	CONCRETE	
1	31100	CONCRETE	
1	31200	CONCRETE	
1	31300	CONCRETE	
1	31400	CONCRETE	
1	31500	CONCRETE	
1	31600	CONCRETE	
1	31700	CONCRETE	
1	31800	CONCRETE	
1	31900	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	32000	CONCRETE	
1	32100	CONCRETE	
1	32200	CONCRETE	
1	32300	CONCRETE	
1	32400	CONCRETE	
1	32500	CONCRETE	
1	32600	CONCRETE	
1	32700	CONCRETE	
1	32800	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	32900	CONCRETE	
1	33000	CONCRETE	
1	33100	CONCRETE	
1	33200	CONCRETE	
1	33300	CONCRETE	
1	33400	CONCRETE	
1	33500	CONCRETE	
1	33600	CONCRETE	
1	33700	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	33800	CONCRETE	
1	33900	CONCRETE	
1	34000	CONCRETE	
1	34100	CONCRETE	
1	34200	CONCRETE	
1	34300	CONCRETE	
1	34400	CONCRETE	
1	34500	CONCRETE	
1	34600	CONCRETE	

NOT SHOWN FOR THE CONCRETE PORTION OF THE LOCK.



QTY	PART No.	TITLE	1kw./Lbs
1	36100	CONCRETE	
1	36200	CONCRETE	
1	36300	CONCRETE	
1	36400	CONCRETE	
1	36500	CONCRETE	
1	36600	CONCRETE	
1	36700	CONCRETE	
1	36800	CONCRETE	
1	36900	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	37000	CONCRETE	
1	37100	CONCRETE	
1	37200	CONCRETE	
1	37300	CONCRETE	
1	37400	CONCRETE	
1	37500	CONCRETE	
1	37600	CONCRETE	
1	37700	CONCRETE	
1	37800	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	37900	CONCRETE	
1	38000	CONCRETE	
1	38100	CONCRETE	
1	38200	CONCRETE	
1	38300	CONCRETE	
1	38400	CONCRETE	
1	38500	CONCRETE	
1	38600	CONCRETE	
1	38700	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	38800	CONCRETE	
1	38900	CONCRETE	
1	39000	CONCRETE	
1	39100	CONCRETE	
1	39200	CONCRETE	
1	39300	CONCRETE	
1	39400	CONCRETE	
1	39500	CONCRETE	
1	39600	CONCRETE	

QTY	PART No.	TITLE	1kw./Lbs
1	39700	CONCRETE	
1	39800	CONCRETE	
1	39900	CONCRETE	
1	40000	CONCRETE	
1	40100	CONCRETE	
1	40200	CONCRETE	
1	40300	CONCRETE	
1	40400	CONCRETE	
1	40500	CONCRETE	

CASS-TL4
3-CABLE GUARDRAIL
SAFETY SYSTEM
TRONITY HIGHWAY PRODUCTS, LLC

REV	DATE	DESCRIPTION
1	01/15/2020	ISSUE FOR CONSTRUCTION
2	01/15/2020	REVISED TO ADD SECTION P-P
3	01/15/2020	REVISED TO ADD SECTION Q-Q
4	01/15/2020	REVISED TO ADD SECTION R-R
5	01/15/2020	REVISED TO ADD SECTION S-S
6	01/15/2020	REVISED TO ADD SECTION T-T
7	01/15/2020	REVISED TO ADD SECTION U-U
8	01/15/2020	REVISED TO ADD SECTION V-V
9	01/15/2020	REVISED TO ADD SECTION W-W
10	01/15/2020	REVISED TO ADD SECTION X-X
11	01/15/2020	REVISED TO ADD SECTION Y-Y
12	01/15/2020	REVISED TO ADD SECTION Z-Z

TRINITY HIGHWAY PRODUCTS, LLC
 2525 STEWART FREEWAY PRODUCT INFO@TRININET
 DALLAS, TX 75207 PHONE (800) 644-7876

NO.	DESCRIPTION
1	CAS-113 (4) POST - IN CONCRETE
2	CC-1 TERMINAL POST - 9" W/IN SOIL PLATE
3	CC-1 TERMINAL POST - 9" W/IN SOIL PLATE
4	CAS-113 (4) POST - IN CONCRETE
5	CAS-113 (4) POST - BASE PLATED
6	CAS-113 (4) POST - IN DRIVEN SLEEVE
7	CAS-113 (4) POST - IN DRIVEN SLEEVE
8	CC-1 TERMINAL POST - 9" W/IN SOIL PLATE
9	CC-1 TERMINAL POST - 9" W/IN SOIL PLATE
10	CC-1 TERMINAL POST - 9" W/IN SOIL PLATE

1. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 2. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 3. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 4. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 5. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 6. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 7. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 8. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 9. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.
 10. CAS-113 (4) has been successfully tested to national approved to meet or exceed 175 kips.

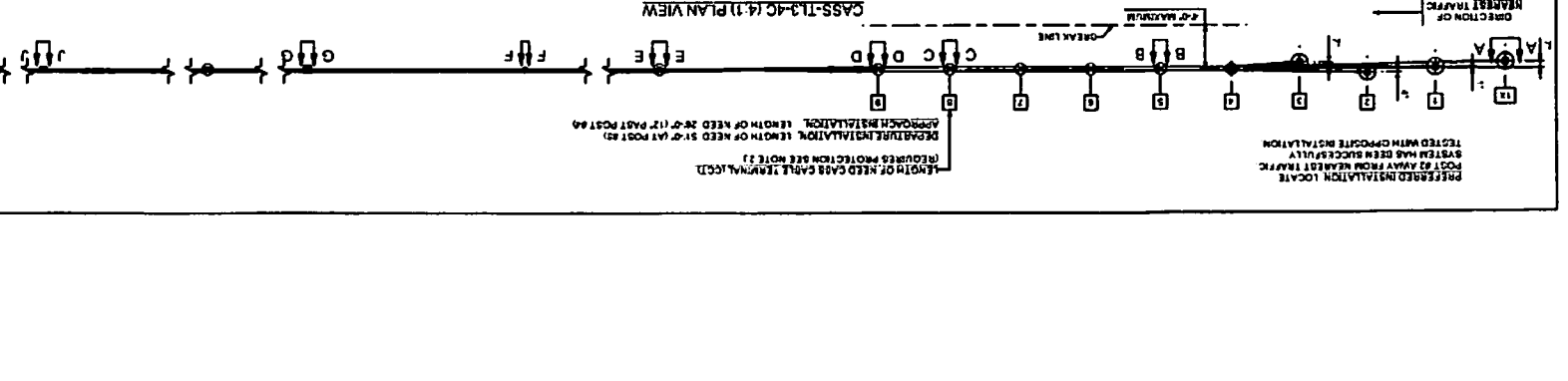
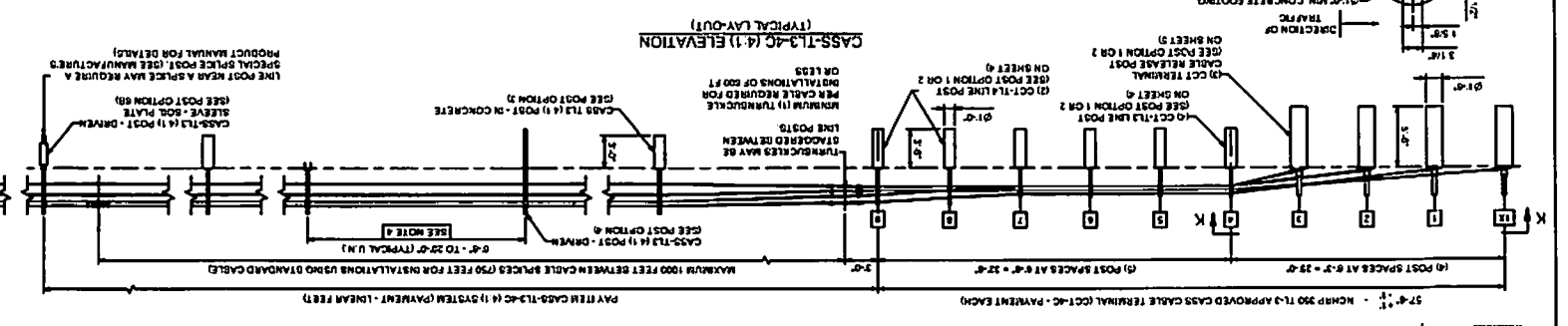
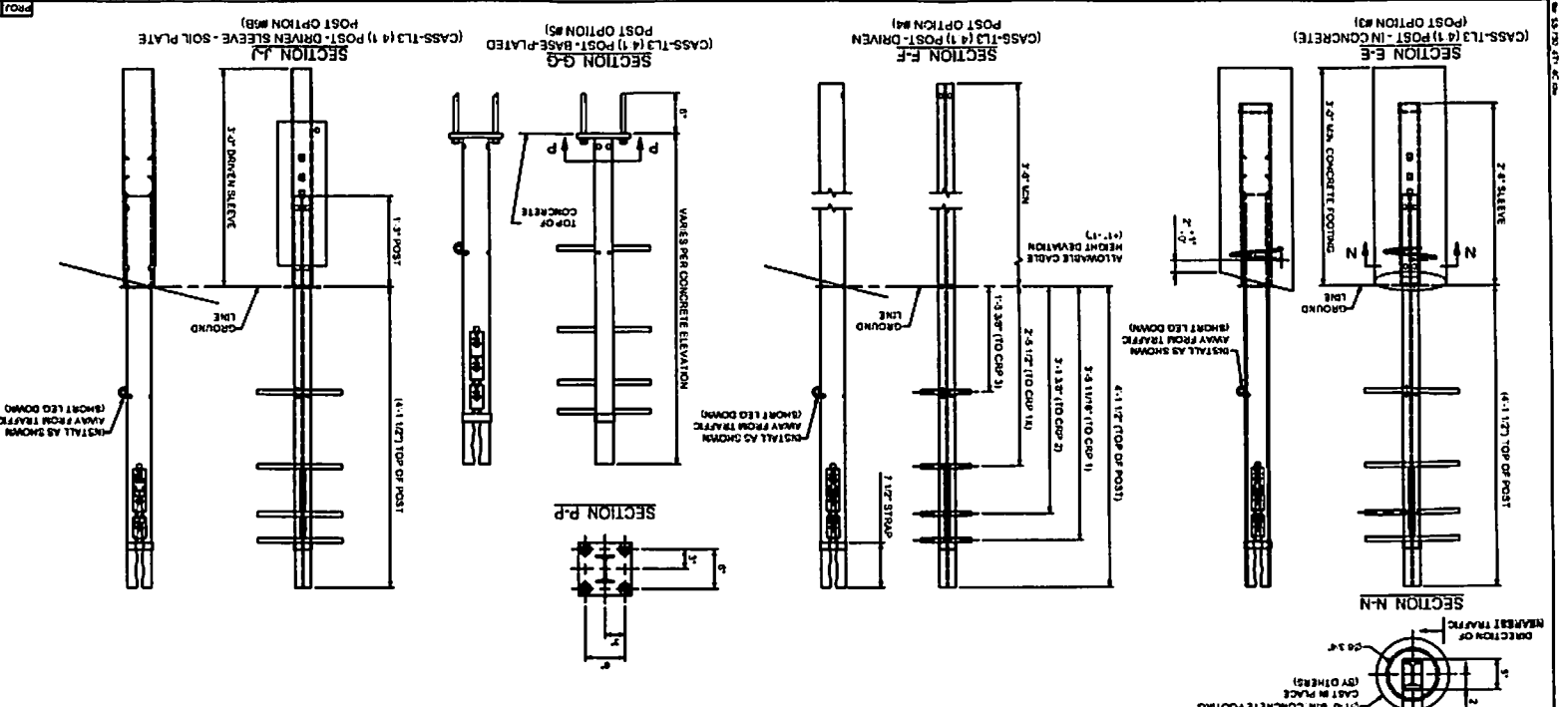
10. PLEASE CONTACT TRINITY FOR ADDITIONAL INFORMATION.
 11. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 12. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 13. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 14. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 15. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.

16. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 17. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 18. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 19. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 20. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.

21. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 22. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 23. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
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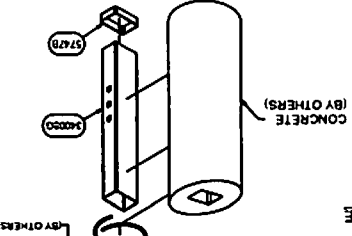
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31. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 32. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
 33. PLEASE SEE SPECIFYING AGENCY FOR RUTING FOR PROPER GARMENT DETENTION.
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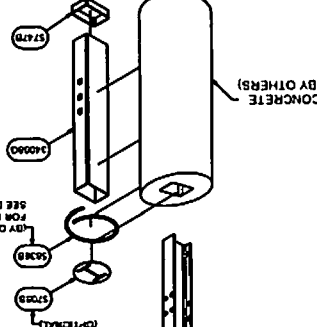


QTY	PART NO.	TITLE	LM / EACH
1	3745	DRIVEN SLEEVE CAP - CASS-TL POST	0.11
1	3746	CONCRETE RETENTION RING	0.03
1	3747	POST SLEEVE - IN CONCRETE	18.00

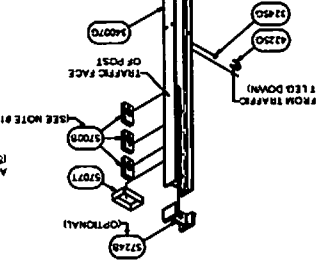
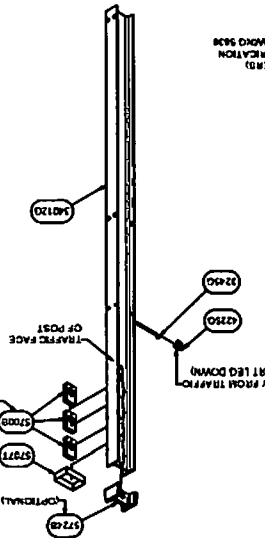
CONCRETE FOOTING ASSEMBLY
(POST OPTION #3 - PRE-CAST OPTION)



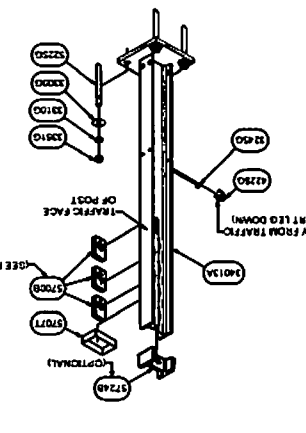
CASS-TL-4C (4) POST - IN CONCRETE
(POST OPTION #3 - CAST IN PLACE)



CASS-TL-4C (4) POST - DRIVEN
(POST OPTION #4 - DRIVEN)



CASS-TL-4C (4) POST - BASE-PLATED
(POST OPTION #5 - BASE-PLATED)

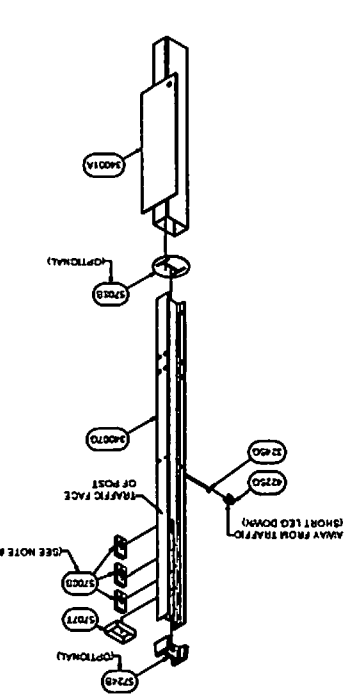


QTY	PART NO.	TITLE	LM / EACH
1	3745	DRIVEN SLEEVE CAP - CASS-TL POST	0.11
1	3746	CONCRETE RETENTION RING	0.03
1	3747	POST SLEEVE - IN CONCRETE	18.00

QTY	PART NO.	TITLE	LM / EACH
1	3745	DRIVEN SLEEVE CAP - CASS-TL POST	0.11
1	3746	CONCRETE RETENTION RING	0.03
1	3747	POST SLEEVE - IN CONCRETE	18.00

QTY	PART NO.	TITLE	LM / EACH
1	3745	DRIVEN SLEEVE CAP - CASS-TL POST	0.11
1	3746	CONCRETE RETENTION RING	0.03
1	3747	POST SLEEVE - IN CONCRETE	18.00

CASS-TL-34C (4) POST - IN DRIVEN SLEEVE
(POST OPTION #6B - DRIVEN SLEEVE - SOIL PLATE)



QTY	PART NO.	TITLE	LM / EACH
1	3745	DRIVEN SLEEVE CAP - CASS-TL POST	0.11
1	3746	CONCRETE RETENTION RING	0.03
1	3747	POST SLEEVE - IN CONCRETE	18.00

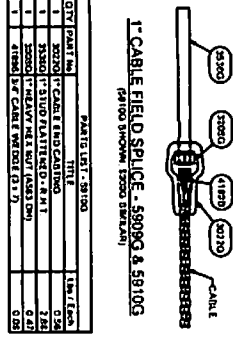


NOTE:
FOR THE STANDARD FIELD SPURCE SECTIONS ABOVE
SUPPLY (1) RIGHT HAND THREADED STD ASSEMBLY
59100 EACH

QTY	PART NO.	TITLE	LM / EACH
1	3745	DRIVEN SLEEVE CAP - CASS-TL POST	0.11
1	3746	CONCRETE RETENTION RING	0.03
1	3747	POST SLEEVE - IN CONCRETE	18.00

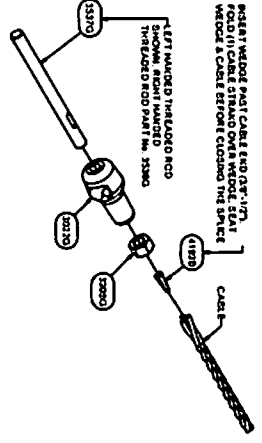
PRODUCTS, LLC
4-CABLE GUARDRAIL
SAFETY SYSTEM
CASS-TL3 ON (4) SLOPE

1. IN LIEU OF BLACK SPACER STUDS SUPPLY YELLOW REFLECTIVE STUDS IN BLACK SPACER STUDS SUPPLY YELLOW REFLECTIVE STUDS REQUIRED PER PROJECT PLANS.
2. IF INTERFERENCE OCCURS BETWEEN THE CABLE SPACER AND CASS-TL3 POST ASSEMBLY TO CASS-TL3 POST BY USE OF A MODIFIED STAMP (P/77) AND 5/16" DIA. NUTS (110) BOLT, 3/16" DIA. CONTACT TRIMMER FOR DETAIL. LONG SPACER POST 2400 IN LIEU OF LONG CASS-TL3 (1) POST 2400. SHORT SPACER POST 2400 IN LIEU OF SHORT CASS-TL3 (1) POST 2400.
3. IF REQUIRED PER PROJECT PLANS SUPPLY:
CABLE TENSION METER SETS
CABLE TENSION TOOL 59000
CABLE THERMOMETER 57000



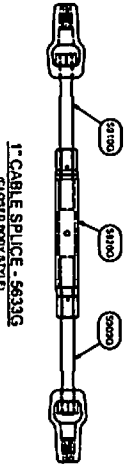
1" CABLE FIELD SPLICE - 59090Q & 5910G
PARTS LIST - 59100Q

QTY	PART No.	TITLE	Qty / Equip
1	59090	1" CABLE END CASTING	0.50
1	59100	1" STUD PLATE (REV. 4.1.1)	0.25
1	59092	1" CABLE WELD (Q. 1.7)	0.25
1	41820	1" CABLE WELD (Q. 1.7)	0.25



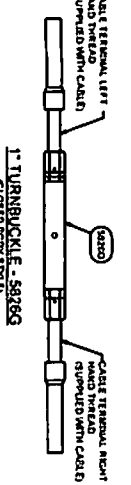
ASSEMBLY - 1" CABLE FIELD SPLICE - 59090G
PARTS LIST - 59090G

QTY	PART No.	TITLE	Qty / Equip
1	59090	1" CABLE END CASTING	0.50
1	59100	1" STUD PLATE (REV. 4.1.1)	0.25
1	59092	1" CABLE WELD (Q. 1.7)	0.25
1	41820	1" CABLE WELD (Q. 1.7)	0.25



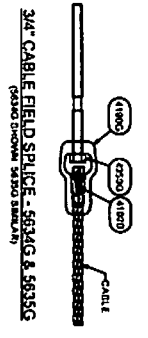
1" CABLE SPLICE - 59335G
PARTS LIST - 59335G

QTY	PART No.	TITLE	Qty / Equip
1	59330	1" CABLE TURNBUCKLE CLOSED BODY STYLE	4.00
1	59332	1" STUD PLATE (REV. 4.1.1)	0.25
1	59335	1" CABLE WELD (Q. 1.7)	0.25



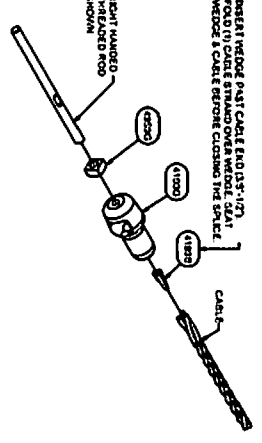
1" TURNBUCKLE - 59335G
PARTS LIST - 59335G

QTY	PART No.	TITLE	Qty / Equip
1	59330	1" CABLE TURNBUCKLE CLOSED BODY STYLE	4.00
1	59332	1" STUD PLATE (REV. 4.1.1)	0.25
1	59335	1" CABLE WELD (Q. 1.7)	0.25



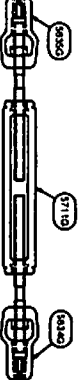
3/4" CABLE FIELD SPLICE - 59346G & 5935G
PARTS LIST - 59346G

QTY	PART No.	TITLE	Qty / Equip
1	59340	3/4" STUD PLATE (REV. 1.1.1)	1.00
1	41820	3/4" CABLE WELD (Q. 1.7)	0.25
1	42520	3/4" LEADY SQUARE WELD (Q. 1.7)	0.25



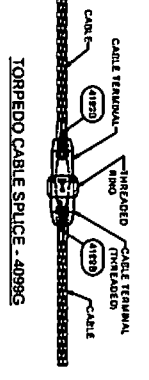
ASSEMBLY - 3/4" CABLE FIELD SPLICE - 59346G
PARTS LIST - 59346G

QTY	PART No.	TITLE	Qty / Equip
1	59340	3/4" STUD PLATE (REV. 1.1.1)	1.00
1	41820	3/4" CABLE WELD (Q. 1.7)	0.25
1	42520	3/4" LEADY SQUARE WELD (Q. 1.7)	0.25



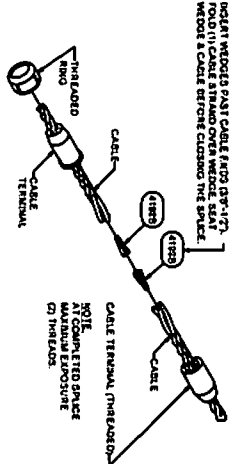
3/4" CABLE SPLICE - 59346G
PARTS LIST - 59346G

QTY	PART No.	TITLE	Qty / Equip
1	59340	3/4" STUD PLATE (REV. 1.1.1)	1.00
1	41820	3/4" CABLE WELD (Q. 1.7)	0.25
1	42520	3/4" LEADY SQUARE WELD (Q. 1.7)	0.25



TORPEDO CABLE SPLICE - 4099G
PARTS LIST - 4099G

QTY	PART No.	TITLE	Qty / Equip
1	40990	CABLE TERMINAL THREADED WELD	1.25
1	40992	CABLE TERMINAL THREADED WELD	1.25
1	41820	3/4" CABLE WELD (Q. 1.7)	0.25



ASSEMBLY - TORPEDO CABLE SPLICE 4099G
PARTS LIST - 4099G

QTY	PART No.	TITLE	Qty / Equip
1	40990	CABLE TERMINAL THREADED WELD	1.25
1	40992	CABLE TERMINAL THREADED WELD	1.25
1	41820	3/4" CABLE WELD (Q. 1.7)	0.25

CABLE TEMPERATURE & TENSION CHART (NEAREST 100 LBS)

CABLE SIZE	TEMPERATURE	TENSION	STRETCH (%)
1/2"	50	100	0.15
	100	200	0.30
	150	300	0.45
	200	400	0.60
	250	500	0.75
	300	600	0.90
	350	700	1.05
	400	800	1.20
	450	900	1.35
	500	1000	1.50
3/4"	50	150	0.15
	100	300	0.30
	150	450	0.45
	200	600	0.60
	250	750	0.75
	300	900	0.90
	350	1050	1.05
	400	1200	1.20
	450	1350	1.35
	500	1500	1.50
1"	50	200	0.15
	100	400	0.30
	150	600	0.45
	200	800	0.60
	250	1000	0.75
	300	1200	0.90
	350	1400	1.05
	400	1600	1.20
	450	1800	1.35
	500	2000	1.50

NOTE:

- TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 1-1/2" THREADED ENGAGEMENT. TO ALLOW FOR MANUFACTURING VARIATIONS AT A LATER DATE, TURNBUCKLES SHOULD BE INSTALLED WITH NO MORE THAN 1" THREADED ENGAGEMENT.
- IF AN OPENING IS REQUIRED IN THE FIELD FROM CABLE REELS, IT SHALL BE MADE BY CUTTING THE CABLE WITH A CUTTING TOOL. TURNBUCKLES SHOULD NOT BE USED TO CUT CABLE. REFER TO THE TURNBUCKLE INSTRUCTIONS FOR THE TURNBUCKLE MODEL NUMBER. PLEASE CONTACT TURNBUCKLE'S MANUFACTURER FOR THE TURNBUCKLE MODEL NUMBER AND APPROPRIATE TURNBUCKLE SPECIFICATIONS TO OBTAIN THE TURNBUCKLE MODEL NUMBER OR SPECIFICATIONS.

VIBRANT TURNBUCKLE PRODUCTS, LLC
 CASS-TL3 (ON 4:1 SLOPE)
 4-CABLE GUARDRAIL
 SAFETY SYSTEM
 PRODUCT # TL3-4-1-401

