

## TEST ARTICLE SPECIFICATIONS

The stone used to construct the wall was clean, hard, sound and durable. The individual stones had a minimum thickness not less than 6 inches and minimum width not less than 1-1/2 times the thickness and not less than 12 inches. With the exception of header stones, the minimum length was 1-1/2 times the stone's width. The largest stones were used on the bottom course, after which the stones were graded to decrease in width from bottom to top of the wall. The fascia stones were uniformly distributed by size. The wall was finished with a 2-inch mortar cap.

The stones were fully embedded in mortor. The mortar mix contained 1 part cement and 2 parts sand and/or fine aggregate by volume. The mortar was placed within 30 minutes of water being added. A minimum overlap of 6 inches was specified where the stones overlapped.

FOR FUTHER INFORMATION EMAIL:

DEAN TAKIGUCHI
BRIDGE DESIGN SECTION
DESIGN BRANCH
HIGHWAYS DIVISION
DEPARTMENT OF TRANSPORTATION
STATE OF HAWAII
at
DEAN.TAKIGUCHI@HAWAII.GOV

	HAWA	IIDOT	TYPICAL	CRM	WALL	`
MASH	TL-1					
REF. NO.	DATE:					